



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-9
Job Sheet 168746



Part No: D3245-9

Job Qty: 7 ea

Part Name: Gasket 8.35



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 11/24/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Transport Canada (CTRAN06)

Accounts Payable, Unit AFFA, 330 Sparks Street Ottawa, ON, K1V 0N5 Canada ph:(613) 998-3145

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified by:EC IPP Rev:D 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		11/23/17	0.00	0.00	Start Up Waterjet		SE
100	Waterjet	7 pcs		11/24/17	0.06	0.12	Waterjet1		SC
110	QC	7 pcs		11/24/17	0.00	0.00	QC2		SC DAB
120	QC	7 pcs		11/24/17	0.00	0.00	QC8		38
130	Packaging	7 pcs		11/24/17	0.00	0.00	Packaging3		9-85
140	QC21-SA	7 Ea		11/24/17	0.00	0.00	QC21		027

Part Op 100 - 1-Cut as per Dwg D3245
Descriptions:

NOV 27 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3245	0	79	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____

VRB (QSI042) Approval

Description Work Order De

Job No: 168746
Mfg Date: 11/23/17

Start up Operation

D3245 - 9

Change No:

Operation:

Revision:

PART NO:

Completed By

Lead hand / Supervisor
Approval Verification

Gasket 8.35



QC / QA Coordinator
Approval

S012986



Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

Root Cause	
Environment ☐	No Re-verification ☐
Design ☐	Operator ☐
Doc/Data ☐	Offset/Setup ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for Testing ☐
Internal Transport ☐	Poor Information ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

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CANADA
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Pres: ☐
Benc: ☐
Cent: ☐
Cracks: ☐
Crimp/Kink/Ripple/Wave: ☐
Cuffs: ☐
Crushing: ☐
Heat Treat: ☐
Wave/Twist in Tube: ☐
Marks/Chatter: ☐

Broken/Damage/Defect ☐
Inspection Incomplete/Unqualified ☐
Contamination ☐
Countersink ☐
Cut Too Short ☐
Instructions Incomplete/Unclear ☐
Drill Holes ☐

Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐

OTHER :

DART AEROSPACE LTD		Work Order:	160716
Description: Gasket		Part Number:	D3245-9
Inspection Dwg: D3245 Rev: D		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

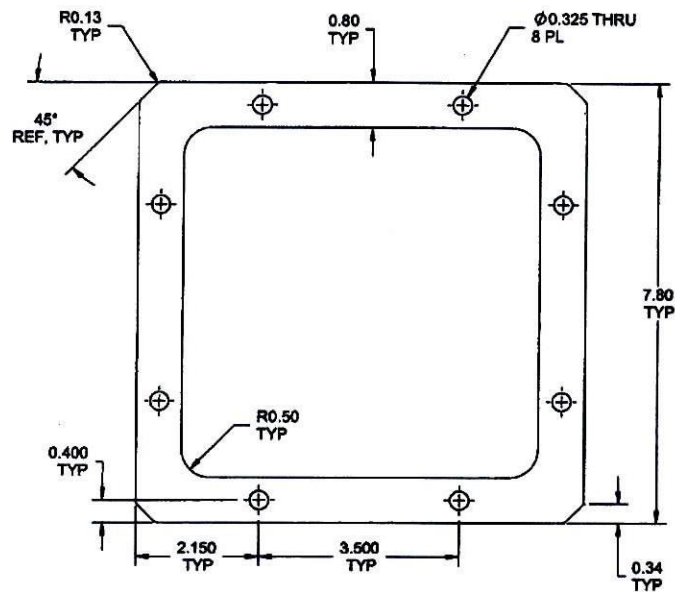
[illegible]

Measured by: <i>SC</i>	Audited by: <i>9-89</i>	Preliminary Approval:
Date: <i>17/11/23</i>	Date: <i>NOV 24 2017</i>	Date:

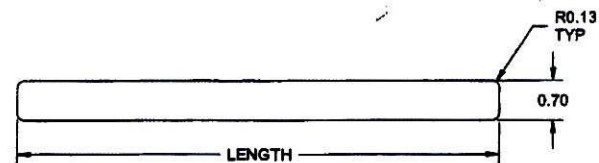
Audited by:	9-89
Date:	NOV 24 2017

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue	KJ/EC/DD	
B	12.06.19	Dimensions updated per Dwg Rev C	KJ	
C	13.05.08	Dimensions updated per Dwg Rev D	KJ	



D3245-7 GASKET



D3245-X GASKET

P/N	LENGTH
D3245-9	8.35
D3245-11	9.01
D3245-13	9.60

168746

RELEASED
2012-11-06
JMT

- NOTES:**
- 1) MATERIAL: THERMO-CHEM P/N G-89, 0.080 THICK
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3245-7 = 0.04 lbs; D3245-9/-11/-13 = LESS THAN 0.01 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3245	REV. D
MFG. APPR.		TITLE ACCESS PANEL ASSY	SHEET 7 OF 7
APPROVED		SCALE	NTS
DE APPR.		COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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